## THERMAL OXIDATION



**SUBSTRATE** 

Mild steel

**PROBLEM** 

Thermal oxidation on heat treating process racks run through 1080F for 8 hourcycles followed by a water quench. This cyclical thermal exposure causes severe oxidation of the mild steel racks.

**COATING** 

E1300 ceramic metallic

**RESULTS** 

Coating the racks with E1300 ceramic metallic coating provided a galvanic corrosion barrier that eliminated the rust and scale formation. The coating solution allowed the customer to use the mild steel rather than increasing costs with stainless steel racks.

Experiencing an issue with thermal management, corrosion or friction in your operations? Give our engineers a call at (800) 432-3379

